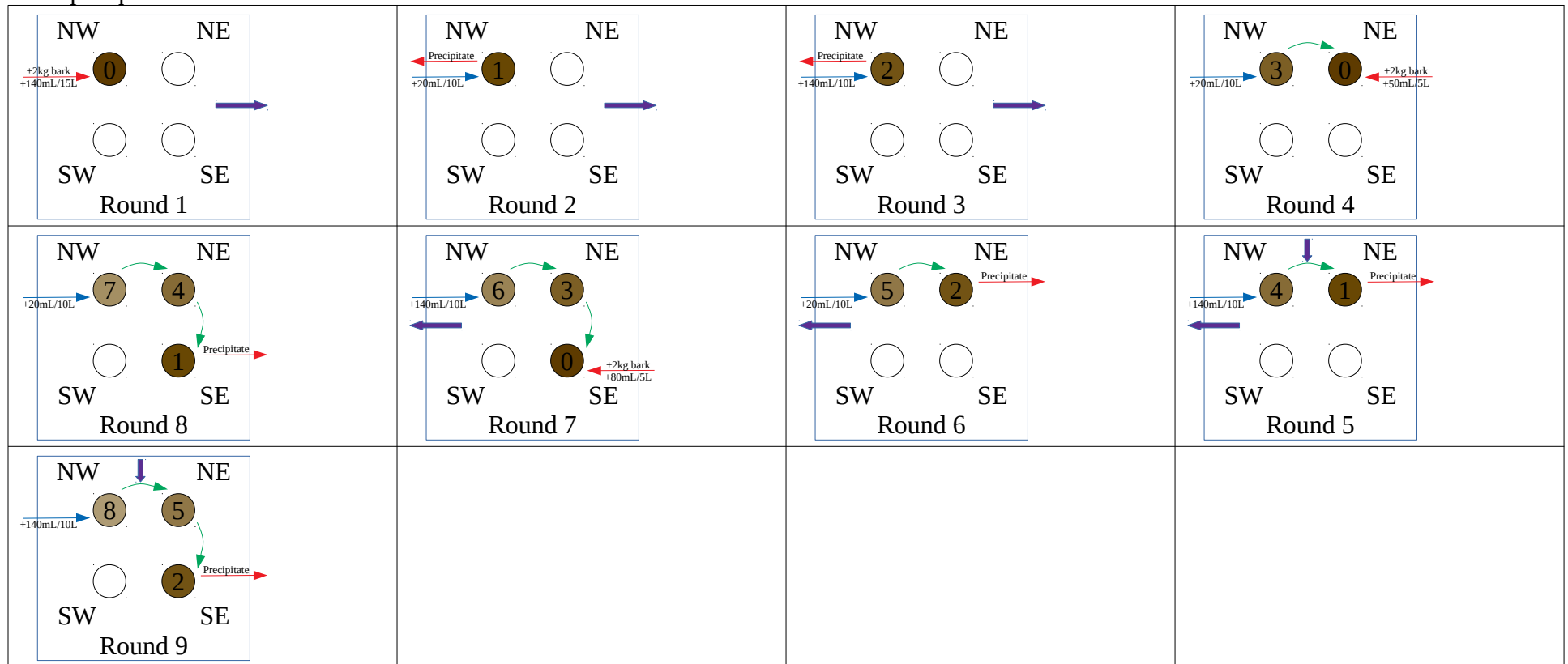


## *Voacanga africana* extraction sequence using dilute hydrochloric acid

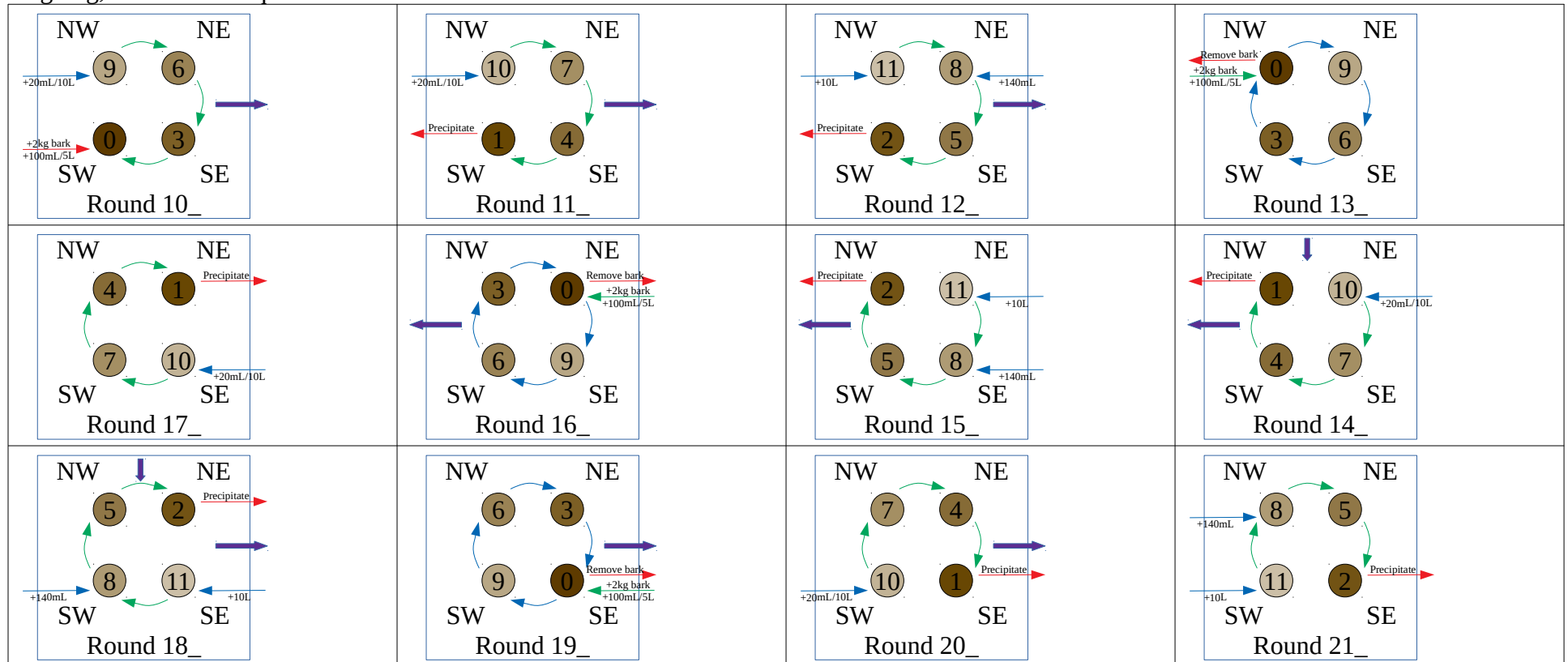
Volumes to be added to the indicated five gallon extraction bucket are given as milliliters of concentrated hydrochloric acid/liters of water. Curved arrows represent pouring the extract from one bucket onto the bark pulp in the next bucket.

Rounds begin at the end of the hour of extraction before filtration, pressing and precipitation, with bark buckets full of extract. Extraction numbers are the number of extractions by the end of the associated round. All bucket contents are poured into pillow case filters and pressed before starting the steps shown. There is an hour after each round to allow extraction to occur.

Startup sequence:

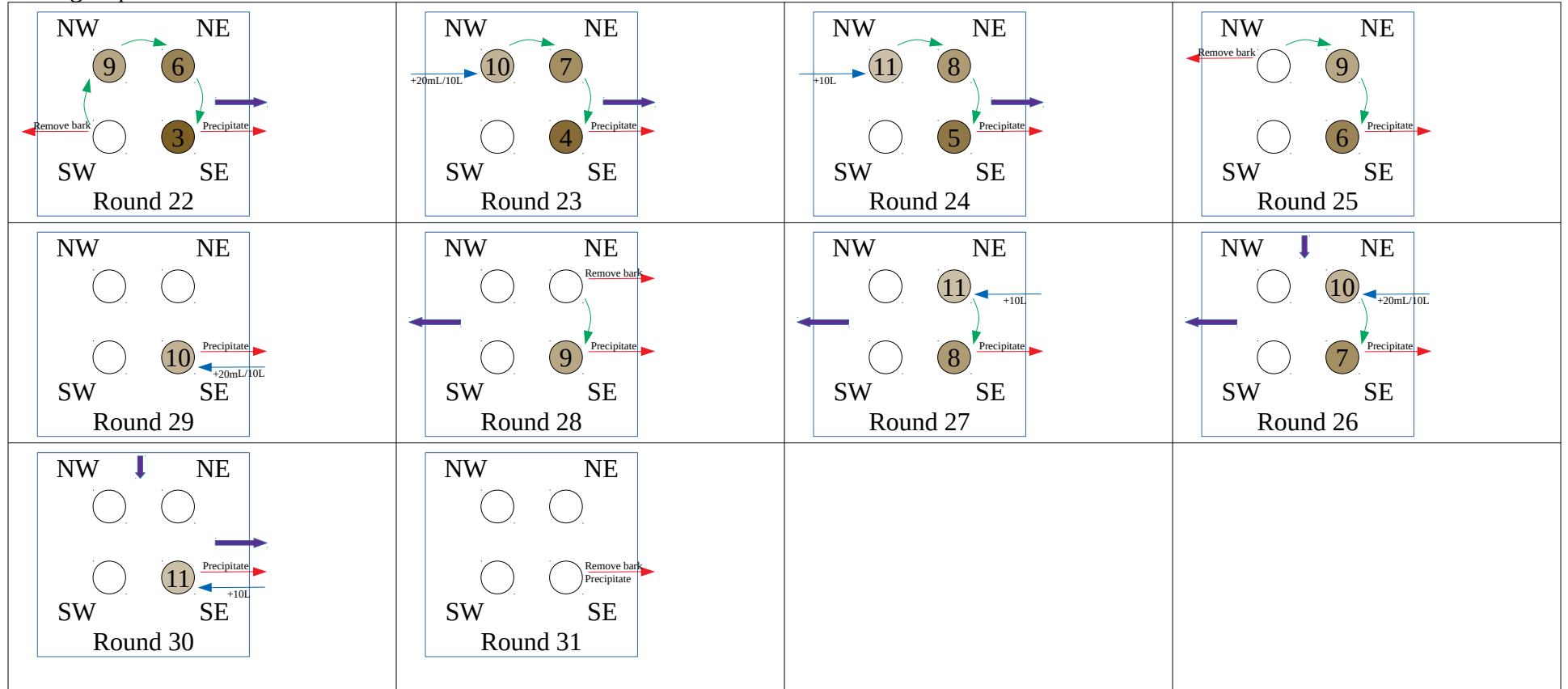


Ongoing, continuous sequence:



A letter can be put after each round number for each set of rounds (A, B, C, etc.) until the bark supply has been used up.

Ending sequence:



If the bark was used up before round 21, the coordinates in the ending sequence can be adjusted accordingly.